Data Sheet



12DDG/15DDG Direct Drive Gauges

FEATURES

- Sealed case prevents dust, water, and corrosion
- Spiral tube transmits motion directly to the pointer
- Direct Drive technology for excellent shock resistance
- Silicone-dampened coil (option) resists vibration effects
- UL 404 listed (option) for compressed gas including oxygen

TYPICAL USES

- Air inflators / compressors
- Specialized OEM equipment
- Industrial and specialty gases
- Portable oxygen equipment
- Breathing apparatus



15DDG 1½" dial size **12DDG** 1¼" dial size



SPECIFICATIONS

Accuracy: $\pm 2\%$ of span at setpoint

(normally 50% of span) consult factory for other

setpoints

UL Listed $\pm 3.5\%$ of span in middle $\frac{3}{5}$ of scale

Sizes: 12DDG: 11/4"

15DDG: 11/2"

Repeatability: Better than 1%

Range: 60 - 4,000 psi

Process Connection

Location:

Process Connection 1/8 NPT Male, 1/4 NPT Male

Back

Size:

Dial: Black figures on white background

Pointer: Brass, painted black
Dampening options: Silicone dampened tube
Approvals: UL 404, High Pressure Gas

(1,500 psi - 4,000 psi)

WETTED COMPONENTS

Coil	Process Connection	Restrictor				
Beryllium copper	Brass	Safety plug 1,500 - 4,000 psi ranges				

NON-WETTED COMPONENTS

Case	Window					
Stainless steel (sealed)	Polycarbonate					

KEY BENEFITS

- High impact-resistant polycarbonate window
- Reliability under rugged operating conditions
- Easy installations
- No gears or bearing to wear out
- Customizable dials

MIN/MAX TEMPERATURE LIMITS									
Version	Ambient	Process	Storage						
12DDG	-40°F to 150°F	-40°F to 150°F	-40°F to 150°F						
	(-40°C to 65°C)	(-40°C to 65°C)	(-40°C to 65°C)						
15DDG	-40°F to 150°F	-40°F to 150°F	-40°F to 150°F						
	(-40°C to 65°C)	(-40°C to 65°C)	(-40°C to 65°C)						

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ORDERING CODE	Example:	15DDG	01	В	3000	S1500	XUL
Model/Dial Size							
12DDG -11/4", Stainless steel case, brass process connec	tion material	15DDG					
15DDG -11/2", Stainless steel case, brass process connec	tion materialt						
Process Connection Size							
01 - 1/8 NPT Male			01				
02 - 1/4 NPT Male							
KG - 1/8 BSPT, R 1/8							
84 - PT 1//8							
Process Connection Location							
B - Back				В			
Range (coding example see range table on page 2 for	all standard ranges)				-		
Single Scales							
3000 - 3,000 psi					3000		
Setpoint						-	
S1500 - 1,500 psi						S1500	
Options (If choosing an option(s) must include an "X"))						X
UL - UL 404 Listed 1,500 psi, 2,000 psi, 3,000 psi, 4,000	psi, including oxygen						UL
T5 - Orifice restrictor 0.013"							
T7 - Orifice restrictor 0.020"							
T9 - Orifice restrictor 0.063"							
SF - Silicone dampened tube for vibration							
ZO - Bulk pack							

RANGE TABLE

RANGE	RANGE CODE
0-60 psi	60S30
0-100 psi	100\$50
0-160 psi	160S80
0-200 psi	200S100
0-300 psi	300S150
0-700 psi	700S350
0-1,200 psi	1200S600
0-1,500 psi	1500S750
0-2,000 psi	2000S1000
0-3,000 psi	3000S1500
0-4,000 psi	4000S2000

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DIMENSIONS in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

Back Connection												
Model No. Inches	A	В	C	L 14 NPT) 1% NPT	E	F	G	1/4 NPT	I 1% NPT	J	Weight oz / kg
12DDG	1.45	1.25	0.50	1.25	1.06	0.20	0.40	0.71	⁹ ⁄ ₁₈	⁷ / ₁₈	0.43	0.705 oz
	[27]	[32]	[13]	[32]	[27]	[5]	[10]	[18]	[14]	[11]	[11]	0.020 kg
15DDG	1.68	1.48	0.50	1.25	1.06	0.20	0.40	0.71	⁹ ⁄ ₁₈	⁷ / ₁₈	0.43	0.776 oz
	[43]	[37	[13]	[32]	[27]	[5]	[10]	[18]	[14]	[11]	[11]	0.022 kg

