

CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

Ashcroft, Inc. 250 East Main Street Stratford, CT 06614

Fulfills the requirements of

ISO/IEC 17025:2017

In the field of

CALIBRATION

This certificate is valid only when accompanied by a current scope of accreditation document. The current scope of accreditation can be verified at www.anab.org.

SDS -

R. Douglas Leonard Jr., VP, PILR SBU Expiry Date: 30 November 2021

Expiry Date: 30 November 202 Certificate Number: AC-2529





SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

Ashcroft, Inc.

250 East Main Street Stratford, CT 06614 Phil Reed 203 385-0318 phil.reed@ashcroft.com

CALIBRATION

Valid to: November 30, 2021 Certificate Number: AC-2529

Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Generate DC Volts	Up to 30 VDC	$1.7 \mu\text{V/V} + 17 \mu\text{V}$	Krohn Hite Model 523 DC Source Calibrator
Generate DC Current	4 mA to 20 mA	83 μA/A + 0.085 μA	Krohn Hite Model 523 DC Source Calibrator
Measure DC Volts	Up to 11 VDC	$190\mu V/V + 54 \mu V$	Keysight 34401A DMM
Measure DC Current	Up to 20 mA	$172\mu A/A + 0.283 \mu A$	Keysight 34401A DMM
Measure DC Volts	Up to 11 VDC	150.3 μ V/V + 70.2 μ V	Keysight 34970A DMM
Measure DC Current	Up to 20 mA	$160\mu A/A + 6.213 \mu A$	Keysight 34970A DMM

Mass and Mass Related

Version 004 Issued: September 03, 2020

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Pressure/Vacuum	Up to 2.164 psig	29 ppm of reading + 0.000 003 3 psi	Fluke- FPG8601 Piston Gage
	(2.164 to 7.213) psig	0.009 5 % of reading + 0.000 33 psi	Fluke - DHI PPC3-200K Pressure Controller. Model PPC3-200K G200Ks/A160Ks Pressure Controller

ANSI National Accreditation Board



Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Pressure/Vacuum	(-15 to 0.2) psig (0.2 to 15) psig (0.2 to 15) psia	0.002 % of reading + 0.000 081 psi 0.002 2 % of reading + 0.000 024 psi 0.002 2% of reading + 0.000 024 psi	Fluke - Ruska 2465-705 Deadweight Tester
	(15 to 600) psig (5 to 600) psia	0.001 <mark>7% of reading</mark> 0.00 <mark>1 7% of reading</mark>	Fluke - Ruska 2465-706 Deadweight Tester
	(600 to 12 000) psig (600 to 12 000) psia	0.008 7% of reading + 0.033 psi 0.008 7% of reading + 0.033 psi	Fluke – Ruska 2451 Pressure Controller

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (*k*=2), corresponding to a confidence level of approximately 95%.

Notes:

1. This scope is formatted as part of a single document including Certificate of Accreditation No. AC-2529.



R. Douglas Leonard Jr., VP, PILR SBU

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